

# LiNi<sub>0.33</sub>Mn<sub>0.33</sub>Co<sub>0.33</sub>O<sub>2</sub> (NMC) nanoparticles synthesis and implementation of the Li-ion battery electrode by using printing process

(David Peralta, Jean-François Colin, Frédéric Fabre, Benjamin Amestoy and Jérémie Salomon)

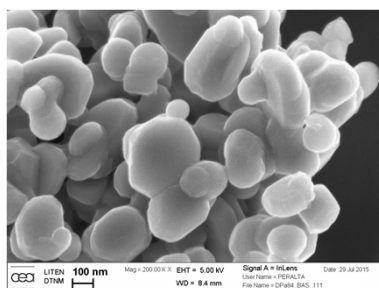
## Objectives

- ✓ Synthesis of nanoparticles of lamellar active material NMC
- ✓ Improve the electrochemical performances of the Li-ion battery
- ✓ Promote low-cost, high-resolution and high-throughput deposition and patterning process for the battery electrode manufacturing

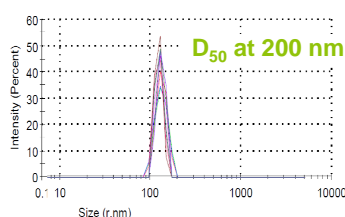
**CONTACT :** SALOMON Jérémie  
jeremie.salomon@cea.fr  
PERALTA David  
david.peralta@cea.fr

## Synthesis of the nano-sized NMC

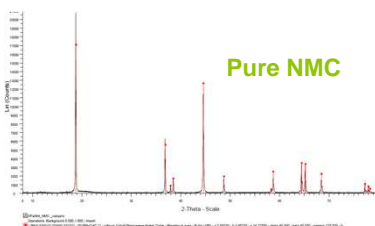
Nanoparticles of NMC synthesized by co-precipitation reaction leading to pure nanomaterial with narrow particle size distribution



SEM picture of NMC nanoparticles

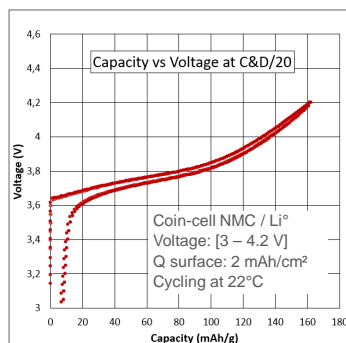


Particle size distribution of NMC nanoparticles measured by DSL

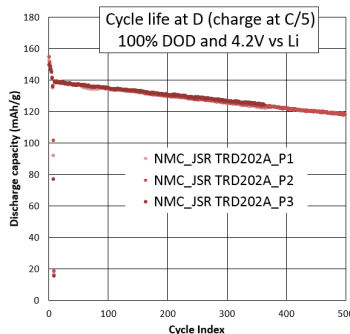
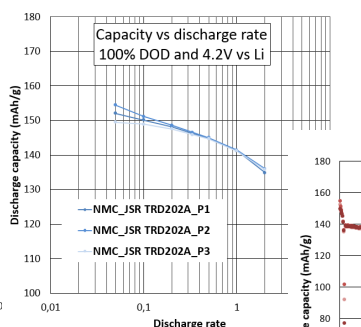


XRD spectrum of NMC nanoparticles

## Electrochemical performances of the water-based nano-NMC electrode



- Specific capacity of 155 mAh/g (4.2V vs Li/Li<sup>+</sup>)
- Good behavior at different discharge rates
- Capacity loss of 14% after 500 cycles

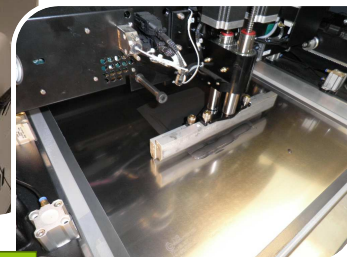


## Electrode formulation and implementation

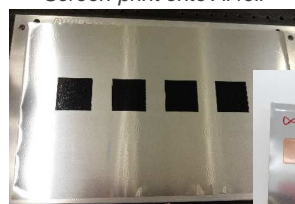
- ✓ Water-based slurry formulated from CMC binder and JSR TRD202A latex
- ✓ Electrode implemented by using screen-printing process (lab-scale)



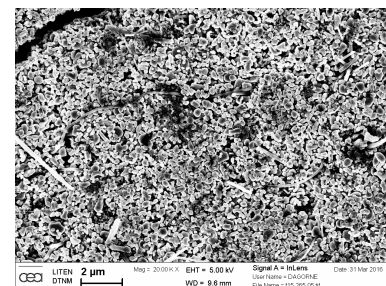
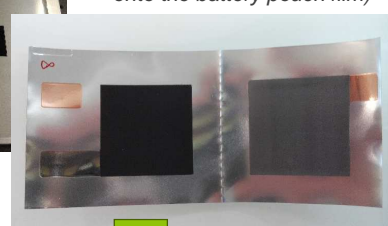
S2S screen-printer



Screen-print onto Al foil



Screen print onto Varta current collector (hot embossed Cu and Al onto the battery pouch film)



SEM picture of the NMC electrode

→ Homogeneous structure